

# Bearing assembly with Torque-Motor Type LTD



Franke bearing assemblies with integrated direct drive (torque motor) are characterized by high dynamics, maximum energy efficiency and a compact installation space combined with center-free design.

## Description

Bearing assemblies with direct drive are suitable for applications where high performance and low space requirements are important criteria. The integration of the drive into the bearing housing means that wear-prone assemblies for transmitting drive power, such as toothed belts, shafts or chains, can be dispensed with. This reduces the required drive energy and also benefits more accurate positioning.

## Properties

Accuracy	● ● ● ●
Speed	● ● ● ● ●
Ø-Range	● ● ●
Price	● ● ●

## Technical data

### Material

C45N (optionally aluminium)

### Operating temperature

-10 °C to +80 °C

### Mounting position

Any

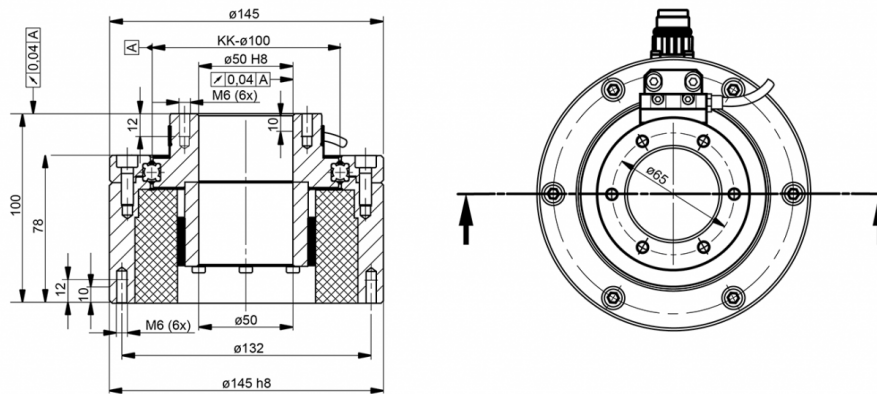
### Lubricant

With bearing grease via grease nipple

### Options

Absolute measuring system, axial cable outlet, control units incl. cables, water-cooling

## Data tables



### LTD0100

Name	□□Ø mm	Load ratings kN				Torque Nm		Power A		Speed 1/min.	Weight kg	Order no.	Delivery time*
		C <sub>0a</sub>	C <sub>0r</sub>	C <sub>a</sub>	C <sub>r</sub>	M <sub>Nom</sub>	M <sub>Peak</sub>	I <sub>Nom</sub>	I <sub>Peak</sub>				
LTD-0100	100	46	22	17	14	4,5	16	1,8	7	2140	8,0	609818	21 weeks

\* Prices and delivery times are ex works Germany and are subject to change without notice. In other countries, prices and delivery times may vary due to different taxes, duties, charges and fees. For actual sales prices and delivery conditions in your country, please contact our local representative.

Power comparison	LTD-0100	LTD-0215	LTD-0320	LTD-0385		
Nominal Data (free air convection)						
Nominal Torque	T <sub>NomAC</sub>	Nm	4,5	26,4	77	118
Nominal Current	I <sub>NomAC</sub>	A <sub>rms</sub>	1,8	3,1	4,3	4,3
Nominal Speed	n <sub>NomACLk</sub>	rpm	2140	640	299	193
Nominal Power	NomAC	W	1005	1770	2409	2386
Winding Losses <sup>1</sup>	PV <sub>DAC</sub>	W	54	131	230	309
Total Losses <sup>2</sup>	PD <sub>AC</sub>	W	96	179	295	357
Holding Torque	TH <sub>AC</sub>	Nm	3,2	18,7	54	83
Holding Current	IH <sub>AC</sub>	A <sub>rms</sub>	1,2	2,2	3	3
Peak Data						
Peak Torque	T <sub>Peak</sub>	Nm	16	105	329	522
Peak Current	I <sub>Peak</sub>	A <sub>rms</sub>	7	12,8	21,6	21,7

# Bearing assembly with Torque-Motor Type LTD

Innovation in Motion



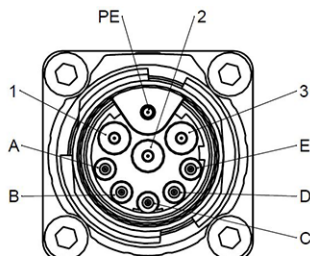
Power comparison			LTD-0100	LTD-0215	LTD-0320	LTD-0385
Speed at Peak Torque	$n_{Peak}$	rpm	1130	320	126	74
Peak Power	$P_{Peak}$	W	1897	3526	4343	4049
Winding Losses <sup>1</sup>	$P_{Peak}$	W	863	2236	5886	7876
Total Losses <sup>2</sup>	$PD_{Peak}$	W	877	2253	5904	7889

Power Data						
Torque Constant	kt	Nm/A <sub>rms</sub>	2,549	8,51	18,037	27,449
		$V_{rms}/(rad/s)$	1,577	5,2	11,094	16,694
BEMF Constant (Phase - Phase)	ke	$V_{rms}/(rpm)$	0,165	0,545	1,162	1,748
Motor Constant	km	Nm/vW	0,459	1,973	4,483	6,25
Idle Speed	$n_{idle}$	rpm	2390	727	340	226
max. Speed (Fieldweaking)	$n_{max}$	rpm	-	-	-	-
max. Frequency (Idle/Fieldweaking)	$f_{max}$	Hz	398	254	159	124
DC Bus Voltage	UDC	VDC	560	560	560	560
Ø Resistance per Phase (winding only)	RPh20	Ω	4,419	3,457	3,206	4,235
Ø Inductance per Phase (winding only)	LPh	mH	21,727	19,532	21,071	28,049
electr. Time Constant t=L/R	Tel	ms	4,92	5,65	6,57	6,62
Number of Polepairs	n		10	21	28	33
Winding Connection			Star	Star	Star	Star

Measuring System				
Measuring Method	incremental			
Reference mark	single coded			
Measuring principle	inductive			
Interface	1 Vss			
Cable length	1 m			
Grating period	1000 µm			
Line count	256	640	938	1200
Interpolation	10-fold			
Number of signal periods	2560	6400	9380	12000
Position error per grating period	±11"	±4,5"	±3"	±2,5"
Grating period accuracy (±10µm arc length)	±51"	±20"	±14"	±11"
Max. scanning frequency	40 kHz			
Voltage supply	4V to 7V DC			
Electrical connection	cable with M23, 12 pin male			

## Pin assignment motor

Socket 917, M17x1 (9-pin)

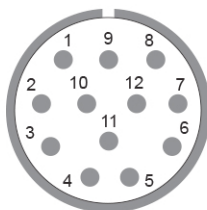


### Pin assignment

PIN	Signal	PIN	Signal
1	Phase U	A	PT1000
2	Phase V	B	PT1000
3	Phase W	C	PTC 120°
PE	protective conductor	D	PTC 120°
		E	free

## Pin assignment measuring system

03S12 12-pin coupling M23



### Pin assignment

Power supply		Incremental signals		Other signals	
12	Up	5	A+	/	free
2	Sensor Up	6	A-	7	Diag+
10	0 V	8	B+	9	Diag-
11	Sensor 0 V	1	B-		
		3	R+		
		4	R-		

### Annotations

<sup>1</sup>Winding Losses are referred to a Coil Temperature of 100°C.

<sup>2</sup> The total Losses are made up of: Winding Losses; Stator Iron Losses; Rotor Losses;

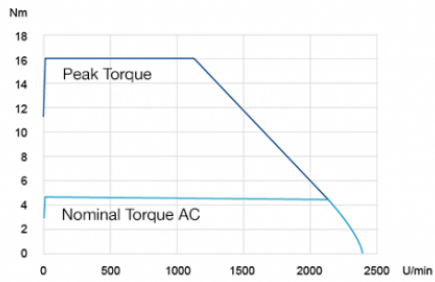
Calculation of total Losses: Winding Losses + Stator Iron Losses (at speed X) + Rotor Losses (at speed X)

Ensure that your servo drive can handle the Nominal- and Peakcurrent of the Motor. An adjustment of the Speed and DC Bus Voltage can be done after consultation. The nominal data in this datasheet are based on an ambient/coolant temperature of 20°C. The stated nominal Torques are without consideration of friction losses through Bearings or Sealings.

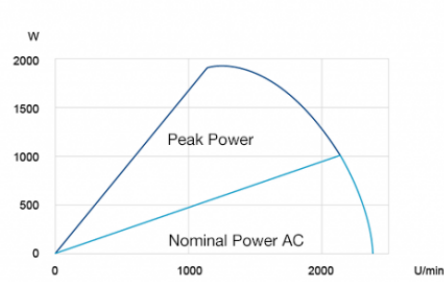
Because the exact duty type depends also on the thermal connection of the motor, the embedded thermal monitoring system has to be analysed and attended. However, attention has to be payed that the temperature sensors do not show the exact temperature of the winding and this could be up to 20 K higher due to thermal capacities. Despite an electrical insulation towards the winding, you are only allowed to connect the sensors to your controller by using a galvanic separation in between.

## Power Graphs

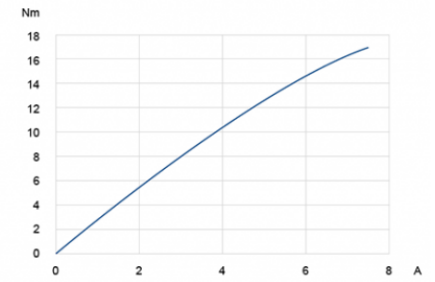
Speed-Torque-Graph



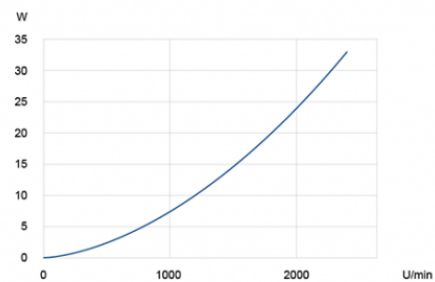
Speed-Power-Graph



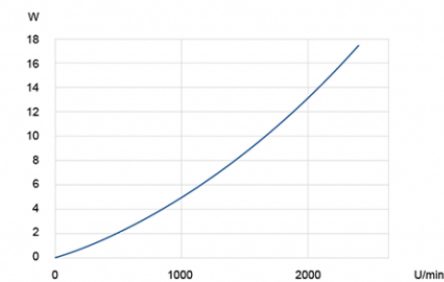
Current-Torque-Graph



Stator Iron Losses



Rotor Losses



## Contact

Franke GmbH  
Obere Bahnstraße 64  
73431 Aalen - Germany

Tel. +49 7361 920-0  
Fax +49 7361 920-120  
info@franke-gmbh.de

DIN EN ISO 9001 QM  
DIN EN ISO 14001 QM

Created: 19.02.2025